

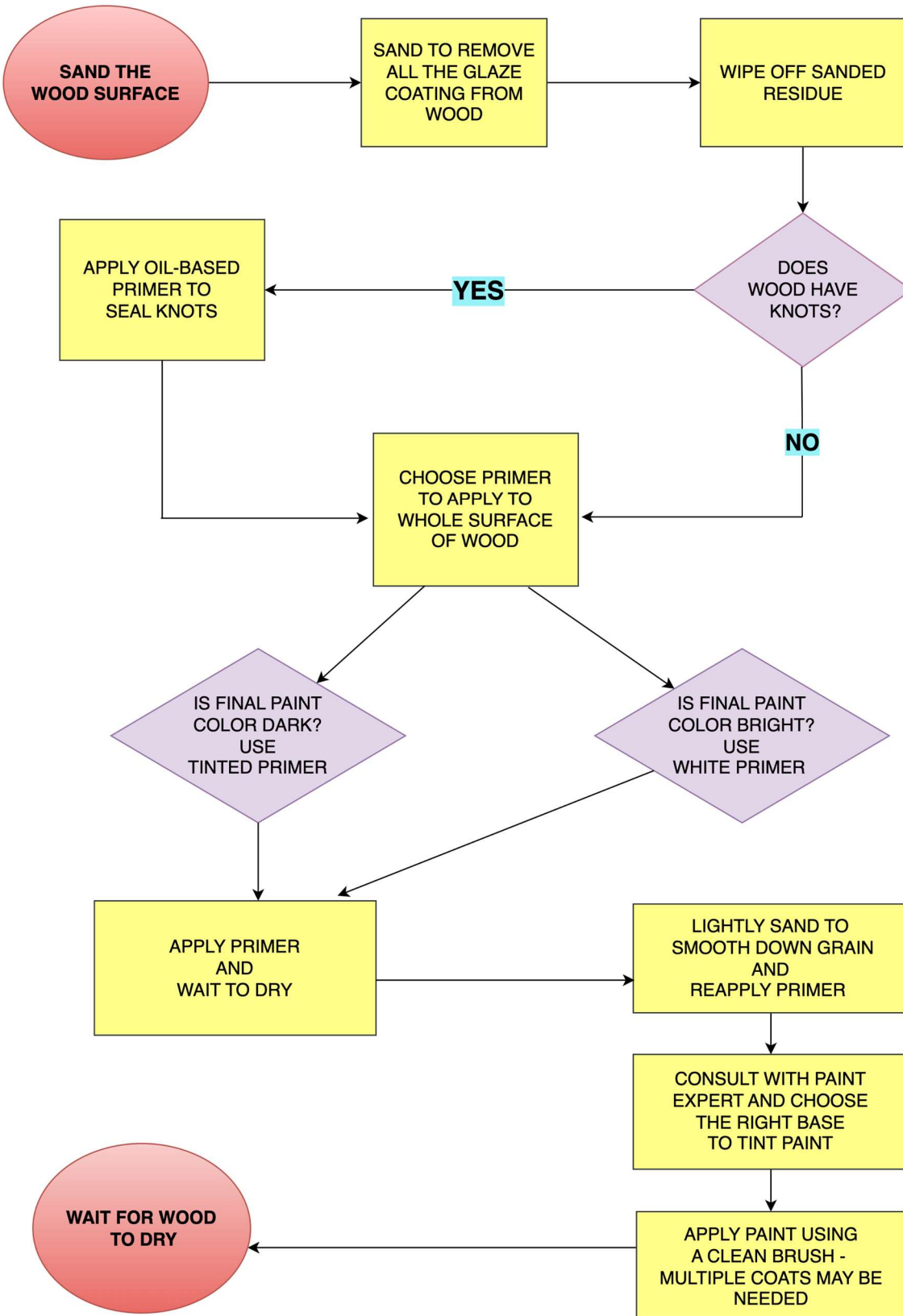


# HOW TO PAINT BARE WOOD

## Process Flow

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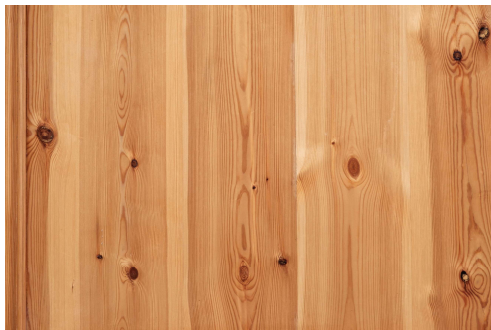
## 1. Sand the Wood Surface



- Sand the wood (using course sandpaper).
- Apply using a back-and-forth motion until the glaze coating is removed.
- Next, use a tack-cloth to wipe off any sanded dust residue.
  - Make sure the wood is free of any sanded residue before continuing to the next step.

## 2. Seal the Knots

If the wood has knots, follow these directions to seal the knots:



- Use oil-based primer to seal any knots in the wood.
- Apply oil-based primer through a paint sprayer.
- Apply generously to cover all knots completely.

### 3. Smooth the Surface

- Apply a primer to the whole wood surface using a clean brush.
  - Note: It is better to use a dedicated primer rather than using a paint/primer combo. A dedicated primer has more solid content. It will fill the grain better and leave a smoother topcoat.
- Once dry, lightly sand (with fine sandpaper) to smooth down the grain.
- Apply a second coat of primer, let it dry, and lightly sand again.
- Apply multiple coats (as needed) until the primer coating looks evenly applied.

### 4. Choose a Tinted Primer



- Apply tinted primer using a clean brush to cover the whole surface.
- Wait to dry, then lightly sand to smooth down the grain.
- Apply multiple coats – lightly sanding between each coat until the surface is even.
  - Note: A dark color painted over custom tinted primer will reach its final dark tone with fewer coats of paint.
  - Note: A bright color paint painted over white primer will require fewer coats than bright color over plain wood.

## 5. Choose the Right Base

- Consult with your paint expert to choose the right base to tint the paint to ensure proper results.
- Apply paint using a clean paint brush.
  - Note: Multiple coats may be needed to achieve desired results.

## 6. Wait for Wood to Dry

- Allow paint to dry completely before use.



## References

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